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Abstract—We present an approach to laser range scanning in which quality metrics are used to automatically reduce the number of measurements acquired from a scanner viewpoint. As part of this approach we present improved versions of the orientation and reflectivity quality metrics, as well as introduce two quality metrics: resolvability and planarity. These quality metrics are used to divide the total field of view from a scanner viewpoint into regions. A subset of these regions is then automatically identified as having a significant likelihood of producing useful measurements to augment the initial range image using quality metrics. A series of targetted raster scans is then automatically generated to scan the targetted regions.

Index Terms—adaptive scanning, quality metrics, range imaging, automated scanning

I. INTRODUCTION

Currently absent in the field of medium-volume (1 to 10 metres) scanning is an interactive system capable of automatically obtaining a complete high-quality model of a scene or object in situ using an automated system, or by guiding a minimally-trained operator through the scanning process [1], while minimizing the number of measurements acquired. Some attempts have been made, most notably the work of Sequeira et. al. [2], Blais et. al. [3], and Callieri et. al. [4]. Sequeira et. al. used quality metrics for merging range images and, to a limited extent, for view planning. Blais et. al. iteratively merged multiple low-density scans until a stable model was achieved. Callieri et. al. used a multi-stage approach, first developed by Scott et. al. [5] for small-volume scanning, in which an initial low-density scan is followed by a series of high-density targeted scans. In this paper, we present the first two stages of a multi-stage approach in which a series of quality metrics are used to adapt the scanning process such that the total quality of the final range image is maximized while minimizing the number of measurements acquired. Unlike Callieri et. al., this approach uses the strengths of each quality metric, allowing the scanning process to be better tailored to the surface being scanned.

The approach presented here is useful for situations in which visual quality of the resulting 3D model and cost of data acquisition is more critical than model precision. Examples are generating models for 3D displays or for CAD applications. In these cases, model acquisition costs can be minimized through the use of less well-trained operators and reduced scanning time, resulting in a visually acceptable 3D model. Specifically, the quality of the final model assumes

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II. QUALITY METRICS

The quality of a range measurement depends on measurement uncertainty and measurement resolution; however, spatial uncertainty is also strongly affected by other environmental factors such as the type of surface material [6], surface reflectivity [7], distance to the surface [7] [8], and incidence angle [9]. These environmental conditions must be detected in the data and combined with model-based uncertainty as metrics that further describe the quality of the virtual model. Few quality metrics exist in contemporary literature, and those that do are limited in scope. They are often not used in conjunction with the physical properties and limitations of the scanner and/or surface. In this paper a low-density raster scan is used to perform a cursory examination of the environment, then various environmental factors are quantified using general-purpose quality metrics that relate to the physical properties of the scanner. These metrics are then used to both determine the quality of the measurements collected, and to direct the scanning process such that the potential quality of the resulting composite range image is maximized with respect to the scanner limits while minimizing total scan time. Figure 1 shows the surface used in this paper to illustrate the process.



Fig. 1. Target object used to illustrate the adaptive scanning technique

The purpose of a quality metric is two-fold: it quantifies the relative position of some aspect of a range measurement on a continuum and it quantifies the relationship of that aspect of a range measurement to some previously established benchmark. A quality metric can then be used to either compare methods or systems or it can be used in an iterative process to maximize some aspect of a range image [10]. Two important components of a referenced quality metric are a clearly-defined *quality benchmark* against which to compare the current state of the range image, and a *quality scale* to indicate the degree to which the range measurement quality attribute deviates from the benchmark. The benchmarks are used to define the end points of the quality scale representing the best quality (1) and worst quality (0) associated with some attribute and must be attainable, or nearly attainable, by the system. The best quality benchmark represents the attribute state which is most desired by the system so represents a *target state*. The worst-quality benchmark represents an unacceptable state so represents a *breakpoint state*.

III. REGION-BASED ADAPTIVE SCANNING

Region-based adaptive scanning consists of extracting the regions of the total field of view (TFoV) that correspond to the surface of interest, then scanning only those regions likely to contribute useful and non-redundant information to the model of the object being scanned. An anchor scan is performed to initialize the region map. The region map is then analyzed to identify the portions that require rescanning to improve the quality of the final 3D model and which portions are likely to yield either redundant or unacceptable measurements. If the flagged regions occupy only a fraction of the region map then the total number of measurements acquired can be significantly reduced, resulting in a decrease in total scan time.

A. Anchor scan positioning

It is important that the viewpoint from which the anchor scan is obtained be close enough to the object to maximize the quality of each measurement while ensuring that as much of the object as possible is within the TFoV. The anchor scan could be used to select the next best view so it should contain as much information as possible about the object. On the other hand, the anchor scan should be obtained quickly and in a fashion that is amenable to automating the process of selecting the anchor scan viewpoint. Finally, the anchor scan should provide as many high-quality measurements as possible to the final 3D model. We achieve these goals by performing a series of pre-anchor scans using the weighted size of the laser spot. The size of the laser spot is weighted by the measurement orientation and resolvability quality metrics. A gradient search is then performed after each preanchor scan to predict a position and orientation for the scanner origin that is likely to reduce the average weighted *laser spot size* W^{spot} . This search space is restricted by the scanner geometry.

The optimal scanner position and orientation is approximated by minimizing the average weighted spot size. The weighted spot size of each measurement W_i^{spot} is defined by

$$W_i^{spot} = w(\zeta_i)(1 - C_i^{orient}C_i^{res}) \tag{1}$$

where $w(\zeta_i)$ is the radius of the laser spot assuming the surface normal is oriented along the laser path, ζ_i is the

distance from the surface to the beam waist, $C_i^{orient} \in [0,1]$ is the orientation quality metric and $C_i^{res} \in [0,1]$ is the resolvability quality metric. When C_i^{res} and C_i^{res} are maximized then $W_i^{spot} = 0$ [11] [12]. The volume bounded by $w(\zeta_i)$ represents the region within which 86.5% of the beam irradiance is contained [13]–[15]. The average of the weighted spot sizes of all measurements is only calculated for measurements for which $C_i^{orient} > 0$ so that surfaces with normals oriented far from the laser path will be ignored.

The orientation quality metric C_i^{orient} is found using

$$C_i^{orient} = \begin{cases} 0 & c\gamma_i \le c\gamma_{max} \\ \frac{c\gamma_i - c\gamma_{max}}{1 - c\gamma_{max}} & \text{otherwise} \end{cases}$$
(2)

where $c\gamma_i = \cos(\gamma_i)$ is the orientation of the surface at the point \mathbf{p}_i , and $c\gamma_{max} = \cos(\gamma_{max})$ which is the user-defined maximum acceptability [11] [12] [16]. Surface orientation is a commonly-used quality metric [17]–[22] and surfaces with high orientation are generally discarded during post processing because they result in low-quality measurements. Unlike contemporary orientation quality metrics, (2) generates a quality metric bounded by the target value $\cos(\gamma_i) = 1$ and the breakpoint $\cos(\gamma_i) = \cos(\gamma_{max})$. Measurements with $C_i^{orient} = 0$ arise from surfaces that are too highly angled so rescanning would yield measurements that would typically be discarded in post processing.

The resolvability quality metric C_i^{res} is used to identify regions that cannot be resolved at the desired surface resolution Δx given the current scanner viewpoint. This metric is found by

$$C_{i}^{res} = \begin{cases} 1 & d_{i}^{length} \leq d_{i}^{up} \\ \frac{d_{i}^{up} - d_{i}^{width}}{d_{i}^{length} - d_{i}^{width}} & d_{i}^{width} < d^{up} < d_{i}^{length} \\ 0 & d_{i}^{up} \leq d_{i}^{width} \end{cases}$$
(3)

where d_i^{length} is the length of the long axis of the beam footprint, d_i^{width} is the length of the short axis, and $d_i^{up} = \Delta x + 2d_i^{err}$ is the desired surface resolution with an error margin based on the measurement rotational uncertainty. The components of the long axis length are found using

$$\{d_i^{min}, d_i^{max}\} = \left|\frac{-K_{i,2} \pm \sqrt{K_{i,2}^2 - 4K_{i,1}K_{i,3}}}{2K_{i,1}}\right| \quad (4)$$

where

$$K_{i,1} = [w(0)\sin(\gamma_i)]^2 - [\zeta_0\cos(\gamma_i)]^2$$

$$K_{i,2} = 2\zeta_i w^2(0)\sin(\gamma_i)$$

$$K_{i,3} = [w(0)\zeta_0]^2 + [w(0)\zeta_i]^2$$
(5)

while the d_i^{err} is based on the uncertainty in the position of the edge of the laser spot [11] [12].

The resolvability quality metric represents the smallest resolvable feature size but the sampling density of the subscans takes into account the uncertainty in the rotational distance between any two neighbouring measurements. In order to ensure that the scanner is close enough to resolve features to at least Δx with a margin of error, the error term d_i^{err} is added to the radial distance from the centre to the edge of the beam footprint. This error term is found using

$$d_i^{err} = \frac{R\sin(\theta_{err})}{\cos(\gamma_i) - \sin(\gamma_i)\sin(\theta_{err})}$$
(6)

where γ_i is the angle between the surface normal and the laser path. The rotational error term θ_{err} is defined as

$$\theta_{err} = \sqrt{\chi^2(1,\alpha)(\max\{\sigma_{\theta}^2, \sigma_{\phi}^2\})}$$
(7)

where $\chi^2(1, \alpha) \approx 3.84$ for $\alpha = 0.05$, and σ_{θ} and σ_{ϕ} are the horizontal (θ) and vertical (ϕ) rotational uncertainties. The θ_{err} term represents the maximum distance between two points, in this case the centre of one beam footprint and the edge of its neighbouring beam footprint, such that they can still be considered likely to represent the same point to within a 95% confidence level given the expected rotational uncertainty of the scanner.



Fig. 2. First recommended scanner motion to improve average weighted spot size quality

Figure 2 illustrates the results of using the average weighted spot size minimization (AWSM) method and corresponds to the first row of Table I. The weighted spot size of each measurement in the pre-anchor scan was calculated using (1), then a gradient search was performed by virtually moving the scanner viewpoint in a direction that maximizes the decrease in the average weighted spot size to within the limits of the search space. The search terminated when moving the scanner in any direction would result in no further weighted spot size reduction. The scanner could only be moved horizontally (along the z-axis) and laterally (along the x-axis), and scanner positions closer than 0.5 metres to the surface were excluded from the search space to avoid collision between the scanner and the surface. The target surface resolution for the resolvability quality metric was defined to be $\Delta x = 2$ millimetres. After three iterations, a local quality maxima was reached in which further adjustment of the scanner viewpoint was predicted to result in no reduction in quality-weighted spot size.

TABLE I W^{spot} reduction through iterative scanner placement

Initial	Predicted	Requested	Requested
W^{spot}	W^{spot}	Translation (m)	Rotation
7.305	0.586	X=0.1/ Y=0/ Z=0.9	θ =4°/ ϕ =11°
0.327	0.277	X=0.0/ Y=0/ Z=-0.1	θ =-1°/ ϕ =2°
0.332	0.332	X=0.0/ Y=0/ Z=0.0	$\theta = -1^{\circ} / \phi = 2^{\circ}$

B. Region Classification

Once the anchor range image has been acquired, the region map is initialized by classifying regions as either Complete, Unscannable, or Rescan. Not all measurements in a range image yield usable data; in some cases, the return signal is either insufficient to be detected (drop-out measurement) or exceeds the capacity of the photodetector (saturated measurement). In either case, the spatial and intensity measurement cannot be obtained so is generally assigned a value of zero. These measurements are referred to here as non-return measurements, while measurements that generate a non-zero range and intensity value are defined as return measurements. A Delaunay facet map of the horizontal (θ) and vertical (ϕ) rotation measurements is generated for all measurements, then all facets for which all vertices are non-return measurements are classified as being part of the Unscannable region. Similarly, all facets for which all vertices are return measurements are classified as being part of the Complete region. Non-return measurements are often discarded; however, the presence of non-return measurements indicates the transition between a Complete region and an Unscannable region. All facets not already classified as Unscannable or Complete are classified as being part of the Rescan region.

High-density scanning of the Unscannable region would yield few, if any, non-zero measurements so measurements from within this region are not flagged for rescanning. Facets composed of a mix of return and non-return vertices define the Rescan region, which will contain *mixed measurements* [7] [23]–[25]. The Rescan region must be scanned at high density so that the point of transition between return and non-return measurements can be isolated in the composite range image. What remains is to move any areas of the the Complete region that should be rescanned to the Rescan region, and to move any areas of the Complete region that, if rescanned, would contribute little to the final 3D model to the Unscannable region.

C. Planarity Detection

The first step in identifying areas requiring high-density scans within the Complete region is to identify portions of the Complete region containing spatially complex surfaces. A spatially complex surface results in range measurements that change rapidly within the resolution of the system and require sampling at the maximum density of the scanning system to ensure that they are accurately represented in the final 3D model. The Complete region is examined to identify which subregions are unlikely to contain spatial complexity. Areas of the Complete region that have not been identified as being spatially non-complex are then moved to the Rescan region so that the Complete region consists only of spatially non-complex areas. For the purpose of identifying spatially non-complex areas, measurements arising from locally planar neighbourhoods are classified as *planar measurements*, using Stamos and Allen's method for planar segmentation [26]. The neighbourhood of a measurement \mathbf{p}_i is defined as the set of all 8 measurements that surround \mathbf{p}_i in the raster scan, what is referred to as an 8-*neighbourhood* [27].



Fig. 3. Complete region map after spatial complexity analysis in which black areas represent the Complete region

Planarity as a quality metric has not been defined in current literature, yet measurements arising from planar surfaces, assuming all other attributes are near ideal, are of high quality because they are unlikely to contain surface discontinuities that can introduce range errors. The *planarity* quality metric C_i^{planar} is defined to represent the deviation of the neighbourhood of a measurement from the assumption of being a planar surface. Planarity is a *binary quality metric*; a measurement is either part of a planar neighbourhood $(C_i^{planar} = 1)$ or it is not $(C_i^{planar} = 0)$. Figure 3 shows the Complete region map for the anchor scan which initially consists only of measurements arising from planar neighbourhoods. If the anchor scan measurements are reasonably indicative of the surface geometry, then performing highdensity scans of areas consisting of planar neighbourhoods should add little new information to the range model. Facets in which all vertices have $C_i^{planar} = 1$ are classified as being part of the Complete region and are initially excluded from the rescan list.

D. Reflectivity Transitions

Changes in surface reflectivity can be used to identify potential range or reflectivity discontinuities. A reduction in surface reflectivity can increase measurement uncertainty [7] so any deviation from the reference represents a potential change in real measurement uncertainty from that predicted by the model. The *reflectivity quality metric* $C_i^{reflect}$ is defined to be

$$C_{i}^{reflect} = \begin{cases} 0 & \rho_{i} \ge \rho_{max} \\ \frac{\rho_{max} - \rho_{i}}{\rho_{max} - 1} & \rho_{max} > \rho_{i} > 1 \\ 1 & \rho_{i} = 1 \\ \frac{\rho_{i} - \rho_{min}}{1 - \rho_{min}} & \rho_{min} < \rho_{i} < 1 \\ 0 & \rho_{i} \le \rho_{min} \end{cases}$$
(8)

where ρ_{min} and ρ_{max} are user-defined bounds on the acceptable reflectivity of the surface, and ρ_i is the surface reflectivity relative to a reference surface [11] [12] [16]. Fiocco *et. al.* [22] had previously defined a reflectivity quality metric as a binary quality metric; however, their approach reduces the generalizability of the metric.



Fig. 4. Reflectivity Quality Map in which dark regions represent highquality measurements (similar to reference level) and light regions represent low-quality measurements (different from reference level)

The picture of four distributor caps, visible in Figure 1, appears as a flat plane in Figure 3, but the transitions between high (dark regions) and low (light regions) reflectivity areas within the picture are visible in the Reflectivity Quality Map in Figure 4 and can generate range errors. Sobel edge detection was performed for each 8-neighbourhood by marking the measurement as an edge if the reflectivity difference between the measurement and any of its neighbours exceeded an experimentally-determined threshold level $\Delta C_i^{reflect} = 0.1$. Areas of the Complete region containing measurements marked as being a reflectivity edge are moved to the Rescan region are included in the rescan list. Figure 5 shows the effect on the Complete region map of moving areas with Reflectivity quality metric edges to the Rescan region.

E. Orientation and Resolvability

All facets in the region map in which at least one vertex has $C_i^{resolve} = 0$ are classified as *Unresolvable* and are merged into the Unscannable region. Similarly, facets in the region map for which any vertex had $C_i^{orient} = 0$ are classified as *Angled* and are also merged into the Unscannable region. Highly angled surfaces are typically removed during post-processing; however, removing them as part of the



Fig. 5. Complete region map after transitions in the reflectivity quality metric have been included have been moved to the Rescan region

data collection process reduces the number of measurements obtained that would normally be discarded.

After all region assignment has been completed, rescanning is restricted to only the Rescan regions. As a result, the number of high-density scans required to generate the composite range image can be significantly reduced. Figure 6 shows the final Region Map in which Rescan regions are in dark grey, and Complete regions are in light grey.

IV. SUBSCAN GENERATION

A series of raster subscans are generated to acquire highdensity range information only from the Rescan region. The Rescan region is initially bounded by a box representing the total rotational coverage without overlap while ensuring that the surface can be sampled to at least the target resolution Δx after taking surface orientation and rotational uncertainty into account. The bounding box is first divided into subscans, then any subscans that do not cover a Rescan region are removed. The subscans are then shifted to maximize Rescan region coverage while minimizing coverage of the Unscannable region. This generally results in a further reduction in the number of subscans performed. Figure 6 shows the first stage subscan map for the object shown in Figure 1. Solid boxes represent the effective scanning region while the dashed boxes represent the area covered by the raster scan.

The coverage of each subscan is examined to ensure that the Rescan region has been completely scanned at high density and to ensure that no aliasing is detected. If portions of the Rescan region have not been covered by subscans then the overlap among subscans is automatically increased for all future subscans, and the unscanned portions the Rescan region are rescanned. The coverage of each subscan is also examined to ensure that no aliasing is detected. If Aliased measurements are detected in the subscans then the sampling density is automatically increased for all future subscans to minimize the chance of Aliased measurements being generated. The Aliased and unscanned portions of the Region Map are rescanned as Stage 2 subscans.



Fig. 6. Final Region Map with first stage subscans. The Unscannable region is in white, the Rescan region is in dark grey, and the Planar region is in light grey. Each box represents a single subscan.

TABLE II SCANNER EFFICIENCY VERSUS TFOV SCAN TIME OF 118.9 MINUTES

Anchor scans	3
Stage 1 subscans	27
Stage 2 subscans	85
Data Processing (min)	28.56
Scanning Time (min)	20.24
Total (min)	53.28
Fraction of TFoV Scan	0.410

A total of 112 subscans are required to sample the surface at sufficient density to resolve features to at least 2 millimetres after taking into account rotational uncertainty. Table II shows the time required for both data processing and scanning. Data processing was performed using Matlab 7.0 on a 3.0 GHz Pentium processing running Windows XP. Time required to move the scanner between pre-anchor scans and time to transfer data from the scanner workstation to the processing workstation were not included in the total. The total time required to obtain and process the scans was 41.0% of the time it would have taken to simply scan the total field of view at the same sampling resolution (118.9 minutes).

V. CONCLUSIONS

An intelligent application of spot size, planarity, orientation, reflectivity and resolvability quality metrics can be used to significantly reduce the number of regions scanned at high resolution, resulting in a significant reduction in total time spent scanning the surface. The AWSM method is used to automatically minimize laser spot size while ensuring that surface features can be resolved to at least the desired sampling resolution. Planarity, orientation, reflectivity and resolvability quality metrics are then used to automatically generate a list of regions within the total field of view that should be rescanned at high resolution. The multi-stage scanning approach presented here can be used in both fully automated scanning systems as well as systems that guide a minimally trained operator.

VI. FUTURE WORK

Future work will examine how these and other quality metrics can be used to perform view planning to achieve the desired sampling density. Additional work is also required to generate subscans such that the number of non-return and discarded measurements is minimized using non-raster patterns. Finally, future work will also explore using qualitybased methods for merging composite range images obtained from different viewpoints.

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